

## **BONNE VIVANT**

BONNE VIVANT is the 2007 Region 16 Reserve Champion Stallion and a Region 15 Top Five Stallion. He is following in the hoofprints of his sire MONOGRAMM and the National Champions of his female family, which traces to the superb \*BOLTONKA++, U.S. Reserve National Champion Mare and twice U.S. Top Ten Park. He has one of the most exciting pedigrees available in Polish breeding today. BONNE VIVANT is more than a  $\frac{3}{4}$  brother to MONOGRAMM's most successful American born son, CONCENSUS++++//, who has 14 National wins including U.S. National Champion Futurity Colt, U.S. Reserve National Champion Stallion, U.S. National Champion English Sidesaddle, U.S. National Champion Sporthorse Show Hack ATR, U.S. Reserve National Champion Sporthorse Stallion, Sporthorse Stallion ATH and Sporthorse Show Hack. CONCENSUS++++// has also sired purebred and Half-Arabian National Champions in halter and performance. BONNE VIVANT and CONCENSUS++++// are both by MONOGRAMM out of \*BANDOS daughters, while BONNE VIVANT's second dam is a \*BASK++ daughter and CONCENSUS++++//'s second dam is a \*BASK++ granddaughter.

BONNE VIVANT is by U.S. Reserve National Champion Futurity Colt and twice U.S. Top Ten Stallion MONOGRAMM, an unparalleled international sire of champions. He is the sire of World Champion Stallion EKSTERN, World Champion Mare and U.S. National Champion Mare \*ZAGROBLA, World Reserve Champion Mare and U.S. National Champion Mare \*KWESTURA, World Champion Mare and Canadian National Senior Champion Mare \*FALLADA, and Polish National Champion Stallion and U.S. Reserve National Champion Stallion \*GANGES. He has also sired 16 North American National winners in performance, including National Champions in western pleasure (KORNWALL+/, SCIMARON, EIGHTY NINER), show hack and english sidesaddle (CONCENSUS++++//), reining (DIAGRAMM+ and MONOGRAMMS PROMISE) and Dressage (FF VERMILION+//), as well as winners in hunt pleasure, english pleasure, and native costume. MONOGRAMM sons have sired National winners in halter and performance, including European and Nations Cup Reserve Champion Mare PALANGA, U.S. Top Ten Sweepstakes and Futurity Colt METROPOLIS NA (used at stud in Poland), Canadian Top Ten Junior Mare LA VIDA LLOCA, U.S. Reserve National Champion Hunt Pleasure PENTACON, Polish Junior Champion Filly SEFORA, European Reserve Junior Champion Filly MSYTERIOUS LADY, Qatar International Champion Stallion ESPARTO (who also has 3 other National Championships at shows in the Middle East), U.S. Top Ten Western Pleasure Junior Horse WC FAMES PRODIGY, and U.S. Top Ten Reining Futurity \*TA ETOILE.

MONOGRAMM is by NEGATRAZ, sire of 145 champions and 34 National winners. National Champions sired by NEGATRAZ include multi-National Champion Pleasure Driving and Informal Combination KHAZZAN+, U.S. Reserve National Champion Futurity Colt MONOGRAMM, multi-National Champion

Country Pleasure CREDYT, Canadian National Champion Country Pleasure Driving and Canadian National Champion Show Hack ESKORIAL, Canadian National Champion Country Pleasure Driving NETOP+, Canadian National Champion Country Pleasure JOTR 13/Under MAGUREAN, Canadian National Champion Show Hack AOTR SABEL, and U.S. Reserve National Champion Country Pleasure Junior Horse WILLETTE. 48 NEGATRAZ get have produced National winners through 2006. MONOGRAMM's dam \*MONOGRAMMA also produced his full brother MONOPOLII(sire of National winners in english pleasure, show hack and dressage including multi-National Champion dressage SCRABBLE+//) and his half siblings Swedish National Champion Stallion MAMLUK MONOGRAF(sire of multi-National reining winner SS COUNT GRAF).

BONNE VIVANT is out of english pleasure junior horse reserve champion BONNE CHERIE, also a ribbon winner in halter and pleasure driving. She is a full sister to PRETTY IN PEARLS, dam of multi-regional winner in Half-Arabian country pleasure PEARL JAM Z and 2007 Buckeye Top Eight Country Pleasure Drving BASKE IN PEARLS. BONNE CHERIE is a daughter of \*BANDOS PASB, sire of 10 Polish National Champions and of American National winners in halter and performance including EQUATOR AA++/ (who has 6 National titles in western pleasure) and multi-National Champion Reining GALANTT+//.. \*BANDOS is noted as a broodmare sire, with his daughters having produced such National Champions as CONCENSUS++++//, U.S. National Champion Mare \*PENCYLINA, U.S. Reserve National Champion English Pleasure \*EL GHAZI, Polish National Champion Stallions ARARAT and \*EUROPEJCZYK, Polish National Champion Mares ANGOLA and ALEJKA, Polish National Champion Stallion BATYSKAF (sold for \$450,000 in the 1997 Polish Prestige Sale), multi-National Champion dressage HAVLIN+// and OK ENTRIGUE+++//, and European Champion Stallion, U.S. Top Ten Stallion and National Champion sire \*PIECHUR.

\*BANDOS is by NEGATIW, sire of Canadian National Champion English Pleasure \*TINIAN and of \*NABORR, sire of U.S. National Champion Stallions \*ARAMUS++ and GAI ADVENTURE and U.S. National Champion Mare and Reserve National Champion English Pleasure \*DORNABA++. \*BANDOS' dam is BANDOLA, dam of 3 National winners and 7 producers of National winners including Canadian National Champion Stallion and National Champion sire \*BAJRAM, British National Champion Stallion and National Champion sire BANAT, Canadian Top Ten Stallion and National winner sire \*BARYSZ++ and National Champion producers \*BANDOS, \*BEATRICE, \*BANDA and BALLADA. BANDOLA is a full sister to \*BASK++ and to ARFA, dam of U.S. National Champion Mare \*ARWISTAWA, and a ¾ sister to National winner producer \*BACHANTKA, dam of 6 champions and 6 producers of National winners and the foundress of a dynasty of National winners for Varian Arabians.

BONNE CHERIE is out of BONFIEREE, dam of 2 champions (the other is halter champion FLAMAIRE). BONFIEREE is a full sister to 2 National winners: U.S. Top Ten Pleasure Driving BOMARC and U.S. Top Ten Formal Driving and Formal Combination TONKI. BONFIEREE represents the \*BASK++/BOLTONKA++ dynasty. \*BOLTONKA++ produced 7 foals by \*BASK++, 5 of them champion producers. Four have National winners tracing to them. BOMARC has daughters who have produced National winners. Champion producer TONKI is the dam of TONKI-TU, dam of 3 National winners in performance. She is also the dam of TEMPTER, sire of U.S. National Champion Mare and National Champion English Pleasure Junior Horse ERICCA and of multi-National Champion English Pleasure and National Champion sire A TEMPTATION. \*BOLTONKA++' daughter NEW FASHION is the dam of 5 champions, 3 National winners and 2 National winner producers. Her offspring include U.S. Top Ten English Pleasure LA FASHION (dam of National Champion producer FRENCH FANCY), Canadian Top Ten English Pleasure and Park NEW FIRE, and U.S. Top Ten Native Costume CW DALLAS. She is also the dam of multi-halter champion BARISZNIKOV (sire of multi-National winner in dressage DETRA DELITE). \*BOLTONKA++'s daughter FLAMING FIRE is the dam of halter champion FLARING FIRE, who has produced 3 National winners: U.S. Top Ten Stallion AOTH ALLUSION AOF, U.S. Top Ten Sweepstakes and Futurity Filly ALL AFIRE AOF, and Canadian National Champion Senior Mare ALL AFLARE AOF. FLAMING FIRE is also the dam of AIEDA, dam of 2 National winners (including multi-National Champion english pleasure MSU AFIRE CRACKER) and National winner producer GF SONGBIRD.

\*BOLTONKA++ is by ARAX (sire of 5 National Champions and maternal grandsire of U.S. National Champion \*MARSIANIN) out of BULGOTKA, also dam of BOGORIA (dam of Swedish National Champion Mare BOREXIA) and of \*BUSZNICA (dam of Canadian National Champion Stallion, U.S. Reserve National Champion Stallion and National winner sire \*BUSZMEN and National winner producers \*BUFA and \*BUSOLA, both foundresses of dynasties of National winner producers). With such an international heritage of success, BONNE VIVANT should have a highly successful career both as a show horse and as a sire.

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